

IN THE SPECIFICATION:

Please amend the specification as follows.

In the paragraph on page 6, lines 5-11:

Referring firstly to Figures 1 and 2, a relatively large component, in this case a cylinder head 2, is produced, e.g., cast, with a number of spaced upstanding rectangular formations 4. Formed in the upper surface of each formation 4 is substantially semi-circular recess 6. Threaded bolt holes 8 (seen in Figure 3) are then formed, or cast ~~ab initio~~ ab initio, in the upper surface of the formation 4 on each side of the recess 6. The upper surface of the formation is ground or otherwise machined to be flat.

In the paragraph on page 6, lines 13-19:

A generally rectangular section bearing cap 10 is also produced, e.g., cast with a substantially semi-circular recess 12, corresponding to the recess 6, formed in its underside. Bolt holes corresponding to the holes 8 are formed, or cast ~~ab initio~~ ab initio, in the bearing cap extending between its upper and lower surfaces. Integral with each end of the bearing cap and contiguous with its lower surface is a longitudinally extending lug 14. The lower surface of the bearing cap is ground or otherwise machined to be flat.